

Resin Specimen Step-By-Step Instructions

- 1. Gather materials:
 - Resin and hardener
 - Resin mold
 - Disposable or silicon mixing cup
 - Popsicle stick or silicon stirring spatula
 - Forceps
 - Small butane torch
 - Vacuum chamber
 - Insect specimen
 - Label (printed or pencil)
 - Disposable gloves
 - Paper towels for clean up (optional)
- 2. Your resin specimen project will be constructed in layers: a thin primary layer of resin, an insect and a label, followed by a final layer of resin. Start by setting out supplies and laying down paper towels or brown butcher paper to protect whatever surface you're working on. Have your insect specimen out and ready; it saves time and ensures the resin will not harden while preparing the insect. The amount of time you will have with your resin before hardening greatly depends on the brand you are using. I would suggest doing a test run or two to become familiar with your particular resin before using an insect specimen you really care about.
- 3. Measure out the resin in one small cup and the hardener in another, or if your cups have measurements on the side you can pour them directly together. Having the correct ratio is very important. Remember the first layer is thin, so mix amounts according to the mold size to reduce waste. Combine resin and hardener into one cup, making sure to scrape the sides to keep the ratio even. Mix very thoroughly for about two minutes until a clear liquid is formed without any cloudiness or separation. Mixing introduces air bubbles into the resin but the vacuum chamber will extract them. If you don't have a chamber, mix slowly to reduce the amount of bubbles created.
- 4. Take the resin mixture and place it into the vacuum chamber. Close the relief valve and turn on the pump. Increase the pressure in the chamber according to the specific pump you have and watch the bubbles rise in the resin cup, being careful not to spill over. Turn off the pump and let the resin rest in the pressurized chamber for five minutes or until the bubbles have stopped rising and have popped. Release the pressure and repeat the process until the resin is clear and bubble free.
- 5. Select the mold you want to use for your specimen, and clean it thoroughly with alcohol. Once it is clean and dry, slowly pour a thin layer of resin to cover the bottom. Use the torch lightly over the resin to pop any bubbles that may have risen. After the insect is placed, the torch cannot be used to pop bubbles without risk of burning the specimen.
- 6. Secure the insect specimen. Soft bodied insects (such as spiders with a large abdomen, caterpillars, larvae, worms, etc.) are not ideal for resin. The heat from the chemical reaction "cooks" them causing them to burst and lose form as well as coloring. I would suggest drying larger specimens before putting them into resin.
- 7. Place the insect (and label) onto the thin layer of resin in the mold, using the forceps to position them to your liking. Check your insect periodically over the next two hours to make sure the position has held, adjusting until the resin begins to really set and hold the insect in place.
- 8. Let harden for at least four hours or preferably overnight.
- 9. Discard any unused resin.
- 10. After the first layer has hardened, repeat steps three and four to make another batch of resin to encase the insect specimen.
- 11. Slowly pour resin over the insect until it is completely encased and the resin is flush with the mold. Use the torch to pop any emerging bubbles. Periodically check the project over the next hour or two for bubbles then let it harden for 24-48 hours. The exact drying time will vary depending on the brand of resin. After the appropriate amount of time has passed, pop it out of the mold and it's ready to go!